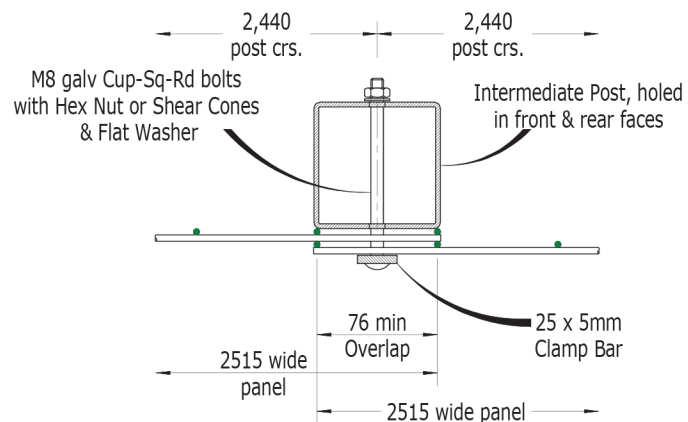
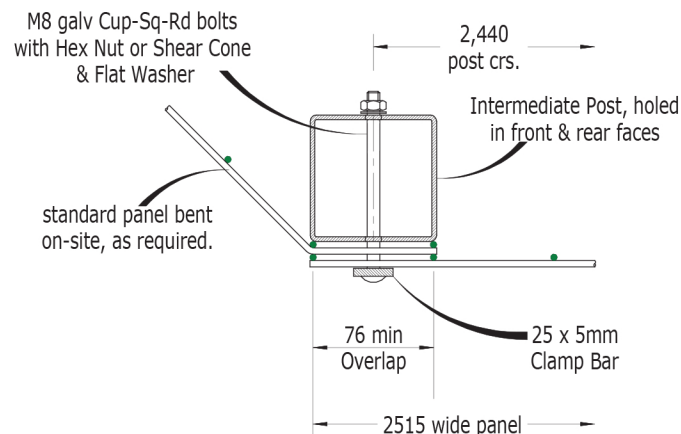


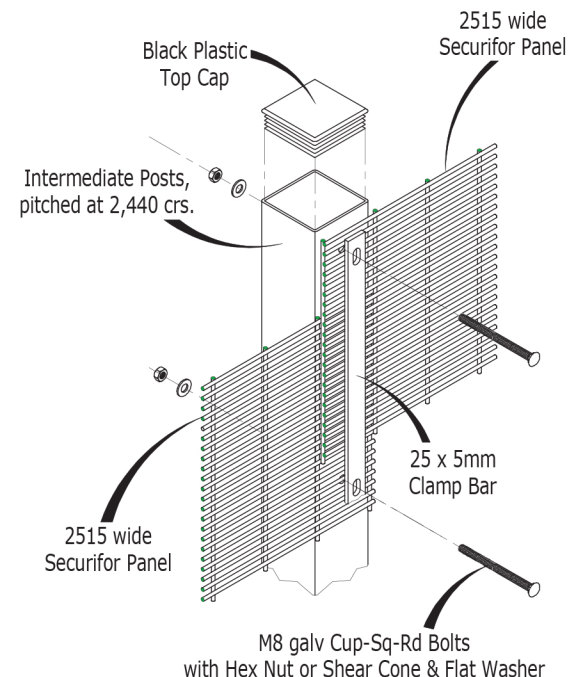
TYPICAL FIXING DETAILS FOR INTERMEDIATE POSTS



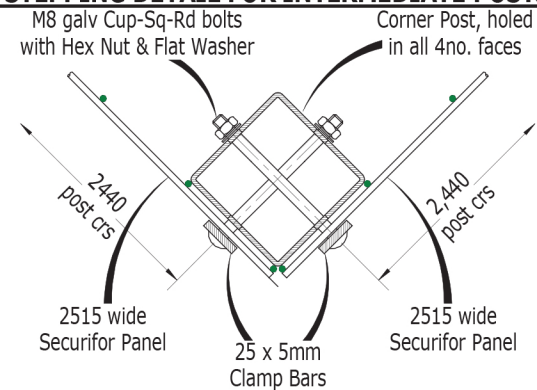
PLAN VIEW ON INTERMEDIATE POSTS



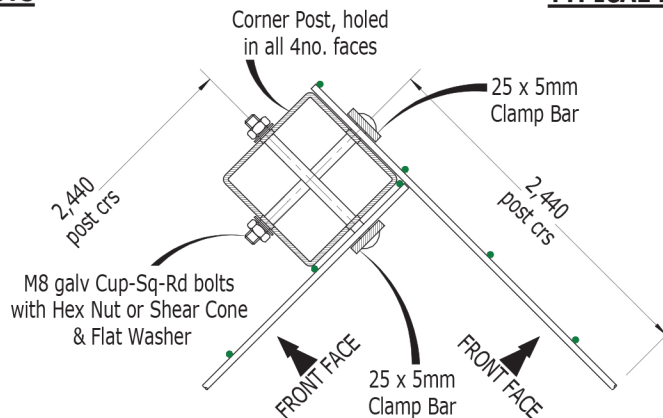
PLAN VIEW ON OBTUSE CORNERS



TYPICAL 102mm STEPPING DETAIL FOR INTERMEDIATE POSTS



PLAN VIEW ON EXTERNAL CORNER



PLAN VIEW ON INTERNAL CORNER

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SECURIFOR 358

Drawn

RB

Date

28.09.12

Drawing No :

SEC-358-B

REV
b

Technical drawing showing four types of perimeter fencing panels, all with a nominal post center-to-center (Nom Post crs) spacing of 2440mm.

- Multi-Stepped Panel for Gradients < 1 in 12 (to be notched on-site):** Features a stepped profile. Intermediate posts are pitched at 2.44m crs. Labeled P23.
- Stepped Panel for Gradients up to 1 in 12 (to be notched on-site):** Features a stepped profile. Labeled P22.
- Standard Panel for Gradients up to 1 in 24:** Features a standard vertical profile. Labeled P21.
- Standard Panel for Gradients up to 1 in 24:** Features a standard vertical profile. Labeled P21.

Common dimensions and details across the panels:

- Panel height: 2440mm.
- Post spacing: 2440mm (Nom Post crs).
- Intermediate posts pitched at 2.44m crs.
- Panel width: Dimension A (O/A Height of Fence).
- Post height: Dimension E (O/A Length of Post).
- Panel width: Dimension B.
- Post width: Dimension C.
- Panel width: Dimension D.

Securifor 358 mesh panels, overlapped 75mm at the posts, and secured to the front face of the posts (with the horizontal wires at 1/2" crs on the attack face) using slotted Clamp Bars & galv Cup-Sq-Rd dome headed bolts.

(P21) **RECTANGULAR PANEL** - 2515 wide x system height, for level ground and for gradients less than 1 in 24 by stepping adjoining panels 102mm max.

(P22) **STEPPED PANEL** - 2515 wide x system height + 204mm, to suit all gradients from 1 in 24 to 1 in 12.

(P23) **MULTI-STEPPED PANEL** - 2515 wide x system height + stepping requirement specified by customer, as required by stepping in increments of 102, to suit all gradients less than 1 in 12.

All holes to be excavated neatly and with vertical sides.
All concrete should be thoroughly compacted prior to the initial set.

<u>Dim : A</u> Fence Height	<u>Dim : B</u> Depth Of Hole	<u>Dim : C</u> Size Of Found's	<u>Dim : D</u> Depth Of Concrete	<u>Dim : E</u> O/A Length Of Post	<u>Recommended</u> <u>Section Size</u>	<u>Fixings</u>	
						Inters	Corners
2.0m	700mm	300mm x 300mm	550mm	2700mm	60 x 60 x 2.5mm RHS	7no.	2 x 7no.
2.4m	700mm	400mm x 400mm	550mm	3100mm	60 x 60 x 2.5mm RHS	9no.	2 x 9no.
2.7m	700mm	450mm x 450mm	550mm	3400mm	80 x 80 x 2.5mm RHS	10no.	2 x 10no.
3.0m	800mm	450mm x 450mm	550mm	3800mm	80 x 80 x 2.5mm RHS	11no.	2 x 11no.